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(54) **Fabric softening compositions containing micro-organism encapsulated perfumes.**

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- (73) Proprietor: **QUEST INTERNATIONAL B.V.**
Huizerstraatweg 28
NL-1411 GP Naarden (NL)
- (72) Inventor: **Behan, John Martin**
Shermel,
Ball Lane
Kennington,
Ashford,
Kent (GB)
Inventor: **Perring, Keith Douglas**
41 Balmore Park
Ashford,
Kent (GB)
- (74) Representative: **Mulder, Cornells Willem**
Reinier, Dr. et al
UNILEVER N.V.
Patent Division
P.O. Box 137
NL-3130 AC Vlaardingen (NL)

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Description

The invention relates to perfumed fabric softening compositions. More particularly the invention relates to fabric softening compositions containing a perfume encapsulated in microorganism cells.

5 Fabric softening compositions are used to impart softness and comfortable feel to fabrics after laundering and drying. They are generally added to the last rinse of the washing cycle. Some compositions are suitable to be added together with the detergent at the beginning of the washing cycle. Fabric softening compositions contain a softening agent, generally a cationic surfactant such as a quaternary ammonium salt, or a biodegradable softening agent, usually in an amount of between 1-40% by weight, as well as other
10 additives such as rewetting agents, viscosity modifiers, optical brighteners, colouring agents etc. Fabric softening compositions are extensively described in the patent literature e.g. in US-A-4,326,965, GB-B-2,039,556 and EP-A-120,528. Conventionally a perfume is added to such compositions to impart an agreeable and fresh odour to the laundry. However these compositions have the disadvantage that a significant amount of the perfume is washed away with the rinse water and only a limited portion is actually
15 retained by the cloth. Perfume components with a great tendency to adhere to fabric are known in the art, but the need to use only these in a perfume for fabric softeners greatly restricts the choice available to the creative perfumer.

Perfumed fabric softening compositions, comprising a softening agent have now been found which efficiently deliver the perfume to the cloth, wherein the perfume is encapsulated in microorganism cells. The
20 cells are retained by the fabric and gradually release the perfume during and after drying of the cloth. Additionally, perfume release is enhanced during ironing of the cloth, dispelling the unpleasant odour which is normally associated with ironing.

Preferred microorganisms for the purpose of the invention are yeasts, particularly of the genus *Saccharomyces cerevisiae*, and filamentous fungi such as *Aspergillus niger*. Perfumes may be encapsulated in micro-organism cells according to methods known in the art such as described in US-A-4,001,480
25 and in EP-A-242,135. Thus treated microorganism cells may contain up to 75% perfume and preferably contain at least 15%, calculated on the total weight of the perfume containing cells. The amount of perfume containing cells (perfume encapsulate) to be added to a particular fabric softening composition depends on the perfume load in the cells and the amount of perfume that one desires to add to the product. The
30 perfume content of a fabric softening composition usually lies in the range of 0.05 - 5% by weight, most commonly between 0.1 and 1%. and may be any commercially available perfume suitable for fabric softening compositions

Fabric softening compositions according to the invention may be prepared according to procedures usual in the art and cover a wide range of concentrations of softening agents, generally between 1 and
35 40%. The encapsulated perfume may be added at any suitable stage. If at some stage during the preparation of the product the application of heat or vigorous mixing is involved, the perfume encapsulate is preferably added after that stage.

The invention is illustrated by the following examples, but not in any way limited thereto.

40 **EXAMPLE 1****Preparation of perfume encapsulate**

Dried baker's yeast (10g "Fermipan" ex Gist Brocades), water (40g) and a perfume (10g) were mixed
45 together in a flask and maintained at a temperature of 40 °C for 4 hours whilst stirring at 250 rpm using a magnetic stirrer. The mixture was then centrifuged at 2000 rpm for 20 minutes. The bottom layer was obtained by decantation, and washed with a small quantity of distilled water in a Buchner funnel. Excess water was removed by suction and a thick slurry was obtained which was suitable for addition to aqueous fabric softening compositions. The slurry could be dried by prolonged suction (1 hour) followed by drying in
50 a vacuum desiccator. The perfume content of the dried encapsulate (quantified by extraction of a sample with methanol followed by gc analysis) was found to be about 46% by weight.

Alternatively, the washed slurry was pumped to a spray-drier (Lab-Plant SD-03, downward spray nozzle 0.5 mm), where it was spray dried at an inlet temperature of 175-180 °C and an outlet temperature of 100-110 °C. The perfume content of the dried encapsulate (quantified as specified above) was found to be about
55 42% by weight. Perfume encapsulates prepared according to this procedure were used to prepare fabric softening compositions.

EXAMPLE 2

A fabric softener base was prepared according to the following recipe:

	% by weight
Arquad 2HT® ¹⁾	5.00
Isopropyl alcohol	1.00
Sodium chloride	0.01
Formalin	0.04
Orthophosphoric acid	0.02
Water	to 100.

1) Distearyl dimethylammonium chloride ex Ak20

Perfumed fabric softening compositions were made by:

A adding the perfume encapsulate slurry prepared according to EXAMPLE 1 to the liquid fabric softening base to give a perfume level of 0.35% by weight and stirring the mixture with a magnetic stirrer at 250 rpm for 2 hours to yield a homogeneous liquid;

B adding the same perfume, but now as a neat liquid, to the liquid fabric softening base, again to give a perfume level of 0.35%.

30g samples of Terry towelling were rinsed in aqueous fabric softening solutions (500 ml, 0.25% w/w in tap water) made from the compositions described above, using a commercial Terg-O-tometer at 22 °C for 30 minutes. The cloths were assessed olfactorily during drying (line drying in air), when dry and finally immediately after ironing at medium heat. The results are summarized in Table 1 and show the beneficial effect of the perfume encapsulate.

Table 1

Olfactory assessment results for cloth treated with differently perfumed fabric softeners.			
Fabric softener	Olfactory Score (rank sum score)* after:		
	3 hrs drying	30 hrs drying	ironing
Unperfumed	29	24.5	27
0.35% perfume (neat liquid)	17	20.5	20.5
0.35% perfume (as encapsulate)	14	15	12.5

* 10 Assessors, using a 3 point scale with 1 for the highest and 3 for the lowest odour intensity.

Claims

1. Fabric softening compositions comprising a softening agent and a perfume wherein the perfume is encapsulated in microorganism cells.
2. Fabric softening compositions according to claim 1 wherein the microorganism is a yeast.
3. Fabric softening compositions according to claim 2 wherein the yeast is a *Saccharomyces cerevisiae*.
4. Fabric softening compositions according to claim 1 wherein the microorganism is a filamentous fungus.
5. Fabric softening compositions according to any one of claims 1-4 wherein the perfume content in the micro-organism cells is at least 15% by weight of the perfume encapsulate.
6. Fabric softening compositions according to any one of claims 1-5 wherein the total perfume content is between 0.05 and 5% by weight.

7. Fabric softening compositions according to any one of claims 1-7 containing between 1 and 40% by weight of softening agent.

Patentansprüche

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1. Wäscheweichspülerzusammensetzungen, umfassend einen Weichmacher und einen Riechstoff, bei denen der Riechstoff in Mikroorganismenzellen eingekapselt ist.

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2. Wäscheweichspülerzusammensetzungen nach Anspruch 1, bei denen der Mikroorganismus eine Hefe ist.

3. Wäscheweichspülerzusammensetzungen nach Anspruch 2, bei denen die Hefe eine *Saccharomyces cerevisiae* ist.

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4. Wäscheweichspülerzusammensetzungen nach Anspruch 1, bei denen der Mikroorganismus ein fadenförmiger Pilz ist.

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5. Wäscheweichspülerzusammensetzungen nach einem der Ansprüche 1 bis 4, bei denen der Riechstoffgehalt in den Mikroorganismenzellen mindestens 15 Gew.-%, bezogen auf das Riechstoffkapselmateri-
al, beträgt.

6. Wäscheweichspülerzusammensetzungen nach einem der Ansprüche 1 bis 5, bei denen der gesamte Riechstoffgehalt zwischen 0,05 und 5 Gew.-% liegt.

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7. Wäscheweichspülerzusammensetzungen nach einem der Ansprüche 1 bis 6, die zwischen 1 und 40 Gew.-% Weichmacher enthalten.

Revendications

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1. Des compositions adoucissantes pour du linge comprenant un agent adoucissant et un parfum, dans lesquelles le parfum est encapsulé dans des cellules de microorganismes.

2. Des compositions adoucissantes pour du linge selon la Revendication 1, dans lesquelles le microorganisme est une levure.

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3. Des compositions adoucissantes pour du linge selon la Revendication 2, dans lesquelles la levure est une *Saccharomyces cerevisiae*.

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4. Des compositions adoucissantes pour du linge selon la Revendication 1, dans lesquelles le microorganisme est un champignon filamenteux.

5. Des compositions adoucissantes pour du linge selon l'une quelconque des Revendications 1 à 4, dans lesquelles la teneur en parfum des cellules de microorganismes est au moins égale à 15 % en masse de la capsule de parfum.

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6. Des compositions adoucissantes pour du linge selon l'une quelconque des Revendications 1 à 5, dans lesquelles la teneur totale en parfum varie entre 0,05 et 5 % en masse.

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7. Des compositions adoucissantes pour du linge selon l'une quelconque des Revendications 1 à 7 contenant entre 1 et 40 % en masse d'agent adoucissant.

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